



News Release

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Flint Hills Resources Announces New Building Projects *Projects total \$43 million*

ROSEMOUNT, Minn. – As Flint Hills Resources prepares to open a new construction and engineering building at the Pine Bend refinery, the company is beginning work on a new, high-tech testing laboratory. These construction projects total a \$43 million investment and create more than 151,500 square feet of new workspace for scientists, engineers, designers and construction managers. Both buildings are constructed with state-of-the-art sustainable strategies, and will meet or exceed all building efficiency codes.

Contractor building

The new \$30 million, 135,000-square-foot facility will provide workspace for more than 500 engineers, designers, and construction managers. The project is led by Minneapolis contractor Kraus-Anderson and is scheduled to open in early 2015. With an average of 2,500 contractors onsite on any given day, the Pine Bend refinery is the largest continuous construction site in Minnesota. [Click here](#) to view an aerial photo of the contractor building under construction.

Testing laboratory

The new \$13 million, 16,500-square-foot facility will expand the Pine Bend refinery's existing laboratory, where scientists perform about 35,000 tests each month. The project, which is expected to be completed in the summer of 2015, employs more than 40 construction workers at peak times. [Click here](#) to view an artist rendering of the testing laboratory expansion.

These projects come as Flint Hills Resources continues work on approximately \$400 million in projects aimed at improving reliability, reducing key emissions, and improving the refinery's ability to convert crude oil into transportation fuel. In Minnesota, Flint Hills Resources employs approximately 1,000 full-time employees, including more than 500 members of the United Steelworkers Local 662 Union. As Minnesota's largest continuous construction site, an average of 2,500 contractors also work onsite on any given day.

About Flint Hills Resources

Flint Hills Resources, LLC, through its subsidiaries, is an industry leader in refining, chemicals and biofuels, with operations primarily in Texas and the Midwest. Its manufacturing capability is built upon six decades of refining experience, and the company has expanded its operations through capital projects and acquisitions worth more than \$11 billion since 2002. Flint Hills Resources' subsidiaries produce and market gasoline, diesel, jet fuel, asphalt, ethanol, biodiesel, liquefied natural gas, olefins, polymers, intermediate chemicals, as well as base oils, corn oil and dried distillers grain. The company is based in Wichita, Kansas, and its nearly 4,900 employees strive to create value for customers and society. More information about the company is available at www.pinebendrefinery.com.

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