



## Pine Bend Refinery





## About Flint Hills Resources Pine Bend Refinery

Flint Hills Resources Pine Bend refinery is the leading producer of transportation fuels that power the Midwest and is among the most innovative and cleanest refineries operating in the United States.

Located just south of the Twin Cities of Minneapolis and Saint Paul, the refinery sustains thousands of high-quality, well-paying jobs in a variety of fields, including engineering, environmental science, and construction. Flint Hills is a proud employer of active and retired military service members, and supports many programs and organizations that help improve Minnesotans' quality of life.

A subsidiary of Koch Industries, Flint Hills Resources has expanded its operations through capital projects and acquisitions worth more than \$13 billion since 2002. This dynamic growth is creating a wealth of opportunities for career advancement across many different professions.



*Ryan Putnam, a senior process engineer at the Pine Bend refinery and Company Commander for the U.S. Army Reserve 492nd Engineer Company, nominated three colleagues to receive the Employer Support of the Guard and Reserve Patriot Award for their guidance and support throughout his career.*





## FHR in the Community

Flint Hills is proud to partner with a variety of organizations which contribute their expertise, creativity and time to benefit our community.

One of the largest and longest-running festivals of its kind, the world-class **Flint Hills International Children's Festival** in Saint Paul provides children and families the opportunity to experience international puppetry, dance, music, drama, acrobatics and culture, drawing nearly 50,000 visitors each year.

Since 2002 the Pine Bend refinery has sponsored **Girls & Science**, a program that engages thousands of girls each year in scientific experiments and introduces them to inspiring women working in fast-growing science, engineering and technology careers.



Since 2004 the Pine Bend refinery has supported **Science Museum of Minnesota** educational programming, interactive assemblies, and camp-ins for thousands of students from across the state. This programming provides students a firsthand look at how science affects their everyday lives.

The Flint Hills Resources Pine Bend refinery annually grants **Discovery Scholarships** to students from local schools who are pursuing careers in math and science. Since 1991 the company has awarded more than \$800,000 in scholarships to more than 425 local students.

Flint Hills Resources and **Ducks Unlimited** have worked together to protect and enhance Minnesota's lakes and wildlife habitat since 1985. Last year, Flint Hills Resources' support helped bring life back to more than 10,000 acres of shallow Minnesota lakes and marshes.

# A Great Place to Work, Live and Play

The Pine Bend refinery is a short drive to the Twin Cities, a welcoming, diverse metropolitan region that consistently tops national rankings for quality of life and livability.

- ★ Catch a Twins baseball game with friends at beautiful Target Field.
- ★ Check out a Vikings game in the new U.S. Bank Stadium, home of Super Bowl LII in 2018.
- ★ Eat at trendy, award-winning restaurants and visit dozens of taprooms in a booming craft beer market.
- ★ Rock out in the vibrant live music scene and enrich yourself at nationally recognized museums.
- ★ Shop for days at the world-renowned Mall of America.
- ★ Enjoy the great outdoors with some of the best boating, fishing, bike trails, and parks in the country.
- ★ Minnesota is known as the land of 10,000 lakes. Its lakes and rivers provide more shoreline than in California, Florida and Hawaii combined.
- ★ If golf is your game, Minnesota has more than 500 courses to choose from, including Hazeltine National Golf Club – site of the 2016 Ryder Cup.
- ★ With the nation's second-most live theater seats per capita (behind New York City), Twin Cities' theaters include the famous Guthrie Theater, historic State Theatre, and the recently expanded Ordway Center for the Performing Arts.



Duluth

Minneapolis

Saint Paul


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Rosemount, MN

Rochester







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