



\$500
million
INVESTED IN

TECHNOLOGY &
ENERGY EFFICIENCY
improvements
since 2015



18,000 +
refinery lights replaced
with HIGH EFFICIENCY
LED LIGHTING

3 BILLION 
GALLONS
of **water** saved
through effluent
**RECYCLING &
STORM WATER
RECOVERY** since
 **2010**



ENERGY STAR®
CERTIFIED



U.S. Environmental
BY THE **PROTECTION AGENCY**


3 YEARS
in a row

COMBINED HEAT & POWER (CHP) SYSTEM

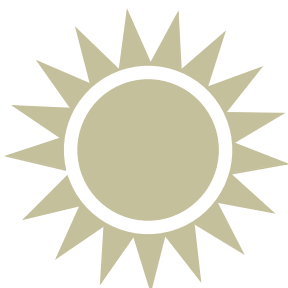


Among
Minnesota's
MOST EFFICIENT
sources of
ELECTRIC ENERGY
generation


POWERS
40% 
of the
REFINERY

Produces
50 
OF **ELECTRICITY**

SOLAR PROJECT



LARGEST DIRECT USE
of **SOLAR**  **POWER**
IN THE
 **U.S.**

PRODUCES **45** 
OF **ELECTRICITY**
enough to
POWER *more than*
8,400 HOMES PER YEAR